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## SHSold® V155

- Solderable enamelled round cu.wire
- Insulated with polyurethane
- Class 155

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## Attributes

SHSold® V155 is a self-fluxing enamelled copper wire of thermal performance class F. The most outstanding characteristic of this wire is the possibility of having an efficient and safe contact of the wire ends by fast and easy solderability with a solder bath temperature from 390 °C upwards without prior mechanical removal of the insulation film. This type of enamelled copper wire fulfills the requirements of modern winding technology. In accordance with the manufacturer's instructions SHSold® V155 can be impregnated and cast with compounds. Chemical resistance to aggressive, liquid or gaseous mediums is limited, and therefore we recommend that you carry out compatibility tests before using this enamelled copper wire. SHSold® V155 can be easily welded and mechanically connected. Sophisticated process technology and process setting ensure easy mouldability, best elongation plus constant and good insulation characteristics of these wires.

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## Application

Contactors, magnetic coils, relays, small motors, transformers

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## Standards

IEC /DIN EN 60317-20

NEMA MW 79-C

UL approved

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## Delivery forms

Grade 1: 0.050 - 0.100 mm (> 0.100 mm on request)

Grade 2: on request

Typical properties of enamelled round wire 0.160 mm, with insulation film grade 1

Thermal	Unit of measure	Set value	Actual value
Temperature index	°C	155	160
Cut through temperature (pre-heated block)	°C	200	≥ 220
Dielectric loss factor (bending point)	(°C) (tan δ)	/	≥ 140
Heat shock at 175 °C (no cracks in varnish coat after winding)		mandrel diameter: 0.250 mm	1 x d /10 % pre-elongation
Solderability at 390 °C	s	≤ 2	≤ 1

Mechanical	Unit of measure	Set value	Actual value
Outer diameter with varnish	mm	min. 0.172 - max. 0.182	as set value
Bare wire diameter	mm	0.157-0.163	as set value
Elongation and adhesion		mandrel diameter: 0.160 mm	1 x d /10 % pre-elongation
Scrape resistance	N	/	/
Pencil hardness of varnish		H	2H - 4H
Elongation at break	%	≥ 22	≥ 28
Coefficient of friction	μ	/	≤ 0.140

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.  
Updated 05/18



Electrical	Unit of measure	Set value	Actual value
Dielectric strength RT	kV	≥ 1.7 (twist)	≥ 2.5 (cylinder)
High voltage discontinuities 500V		≤ 10 on 30 m	≤ 7 on 100 m
Electrical conductivity	MS/m	58 - 59	≥ 58.5

Chemical	Set value	Actual value
Pencil hardness (storage in standard solvent ½ h / 60 °C)	min. H	2H - 4H
Pencil hardness (storage in alcohol ½ h / 60 °C)	min. H	H
Resistance to commercial impregnants^(1)	/	yes
Resistance to commercial refrigerants (1)	/	no
Resistance to dry transformer oils (1)	/	not recommended
Resistance to hydraulic oils (1)	/	no

(1) Due to the variety of individual applications we cannot make any generally binding commitments regarding the compatibility. We recommend testing compatibility with the materials being used.

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